<u>Take it apart</u>

Put it back together

201 Install transmission (6 6mm bolts, 2 8mm bolts) 238 Reinstall the bolts in front of and behind the ABS control unit 202 Install peg plate bracket 239 (Make sure hose for coolant reservoir is properly routed through the frame) 203 Install center stand (8mm) (remember to install side stand switch on left side bolts) 240 Install battery (positive terminal towards the front) 204 Remove sawhorse so bike rests on center stand 241 Connect positive battery terminal 242 Connect negative battery terminal (two ring terminals) 205 Install clutch pushrod, throwout bearing, spring and rubber boot 206 Install clutch arm 243 Install battery hold down plate (2 long Phillips bolts) 207 Lube and install front half of drive shaft (marked for proper phasing) 244 Insert front tab of Motronic into rubber grommet at front of battery hold down plate 208 Run clutch cable rubber boot down through hole in transmission 245 Bolt down rear of Motronic 209 Install swing arm - push all of the way on so that rubber boot seals to transmission 246 Reconnect ground wire to tab at rear of Motronic 210 Lube and install right side fixed pivot bearing (3 5mm bolts) 247 Connect Motronic 211 Install center bolt with plastic retainer for side stand switch wiring 248 Reconnect cruise wiring and vacuum hose 249 Reinstall brake switch on right peg plate 212 Lube and install left floating pivot - torque to 65 in-lbs (6mm) 213 Holding left pivot pin in place with a 6mm Allen wrench, tighten it's locknut 250 Reinstall rear master cylinder on right peg plate 214 Lube splines of rear half of the drive shaft and pop it onto the final drive splines 251 Reinstall right peg plate and right side lower Z rack bolts 215 Lube and initially install both final drive pivots as final drive is installed 252 Install 2 nuts for front half of rear inner fender(spacers below tab. coolant res above) 216 (Be sure drive shaft is phased) 253 Refill coolant reservoir 217 Install paralever strut bolts and lower end of shock 254 Install two bolts inside rear half of inner fender 218 Tighten the left pivot (12mm) 255 Install the bolts that hold the front and rear halves together 219 Tighten the right pivot and torgue to 65 in-lbs 256 Install nuts inside tail cowl 220 Holding the right pivot in place with a 6mm Allen wrench, tighten it's lock nut 257 Install seat hinge bar 221 Replace plastic cap in right pivot 258 Install two Phillips screws at front of tail cowl piece 222 Replace paralever strut nuts 259 Install tail light wiring harness connector 260 Replace tail light lens assembly 223 Plug in gear indicator switch 261 Refill final drive 224 Plug in side stand switch 225 Reinstall Reynolds Rack and upper Z rack hardware 262 Refill transmission 263 Install rear wheel 226 Replace upper shock nut 227 Replace lower shock but 264 Install hub cap 228 Reinstall shock remote reservoir 265 Install exhaust 229 Reinstall front band on final drive rubber boot 266 Reconnect O2 sensor (install small zip tie that holds O2 sensor wiring to ABS tray) 230 Reinstall speedometer sensor in final drive 267 Install gear shift lever 231 Reinstall rear brake caliper 268 Reconnect clutch cable 232 Reinstall alternator cover 269 Install left peg plate 233 Reinstall starter mounting bolts (coils ground to left, other two grounds to right) 270 Install left lower Z rack bolts 234 Unsecure ABS control unit from left frame rail 271 Install seat 235 Rotate ABS/battery tray back into place 272 Install side panels 236 Reinstall the four nuts that hold the ABS/battery tray to the transmission 273 Go for a ride... 237 Install the rear Torx bolt that holds the ABS control unit in the trav